

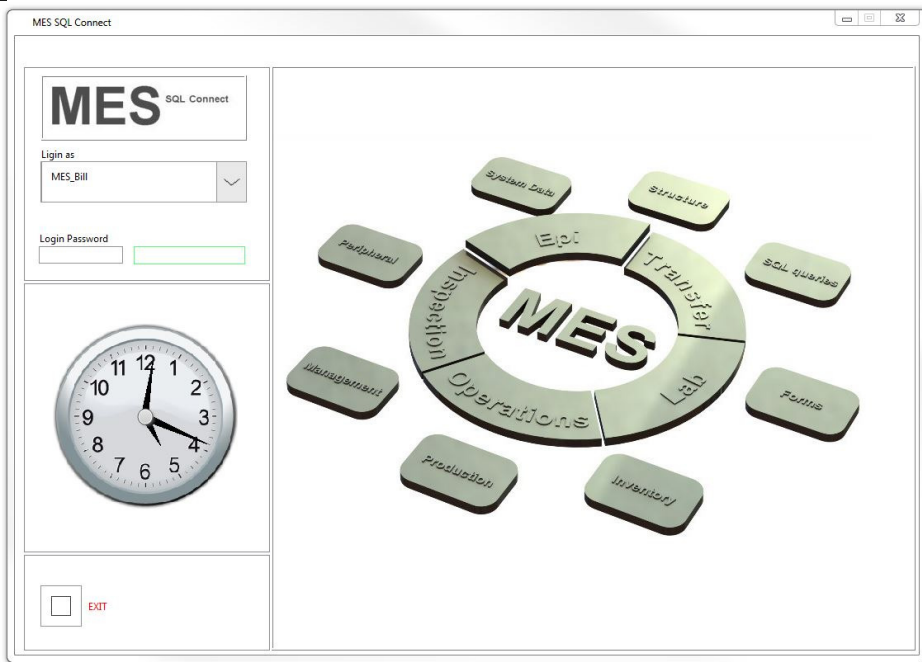
# Laplanda

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GUI and Guide of Manufacturing Execution System (MES) with SQL (Structured Query Language) BD (Database) Connectivity

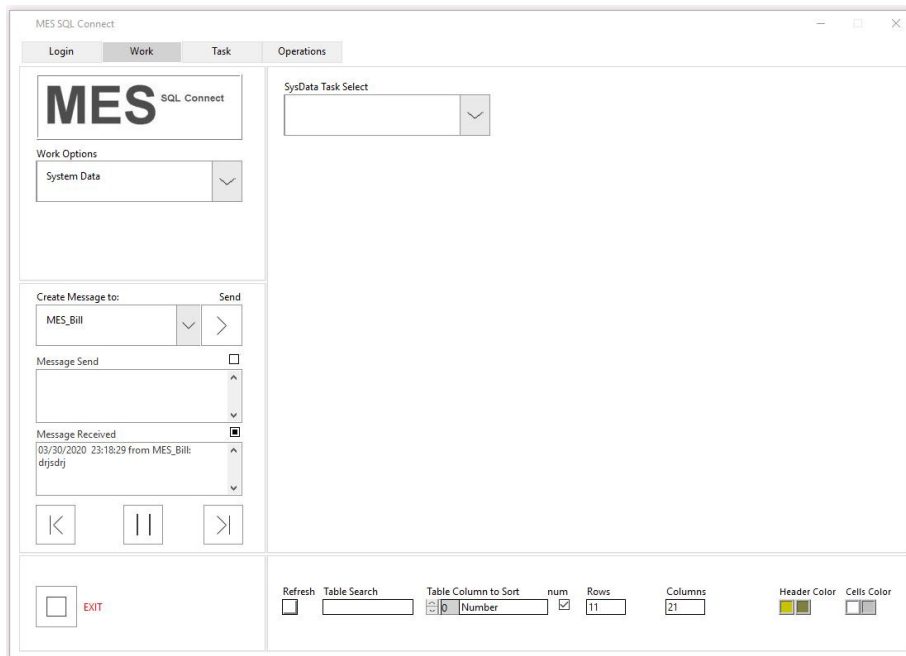
System Data



## Welcome Tab

Login.

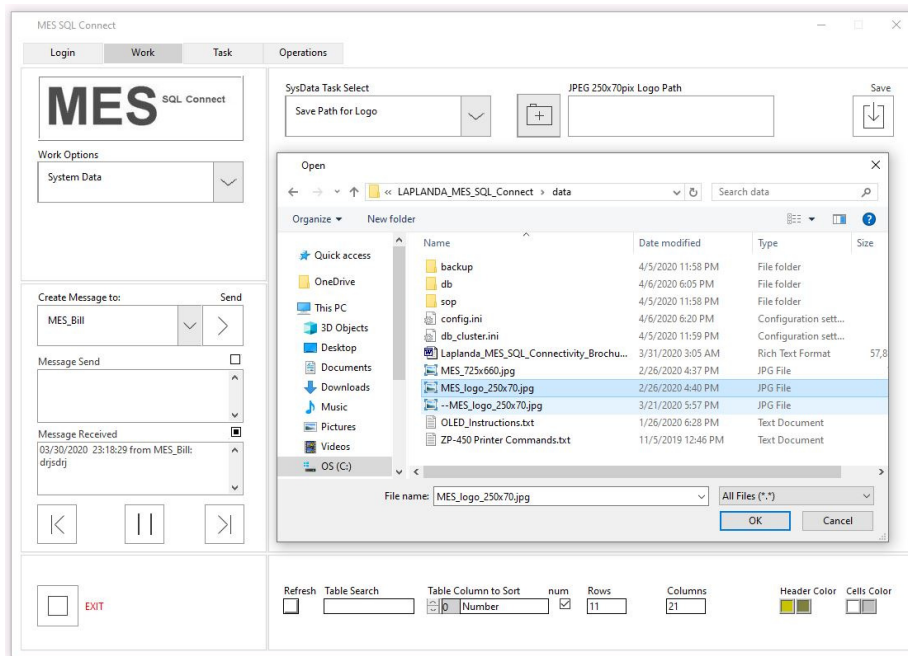
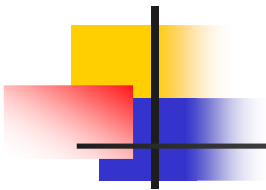
Continue...



## Work: Work Options: System Data SysData Task Select:

This Option creates and store the Company credential and has several miscellaneous functions:

- Save Path for Logo
- Save Path for Front Image
- Load Spreadsheet From File
- Save Table to File
- Save DB Backup Destination
- Save SOP Credential
- User Password and Access
- Alarm Refnum
- Printer Settings
- Company Information
- Company Ship To
- Sales Tax
- Structure List
- Task Print Report
- MS Access Database Username and Password
- Inventory Storage
- Organizational Structure
- Configuration File Path
- Database Information



## Work: Work Options: System Data SysData Task Select: Save Path for Logo

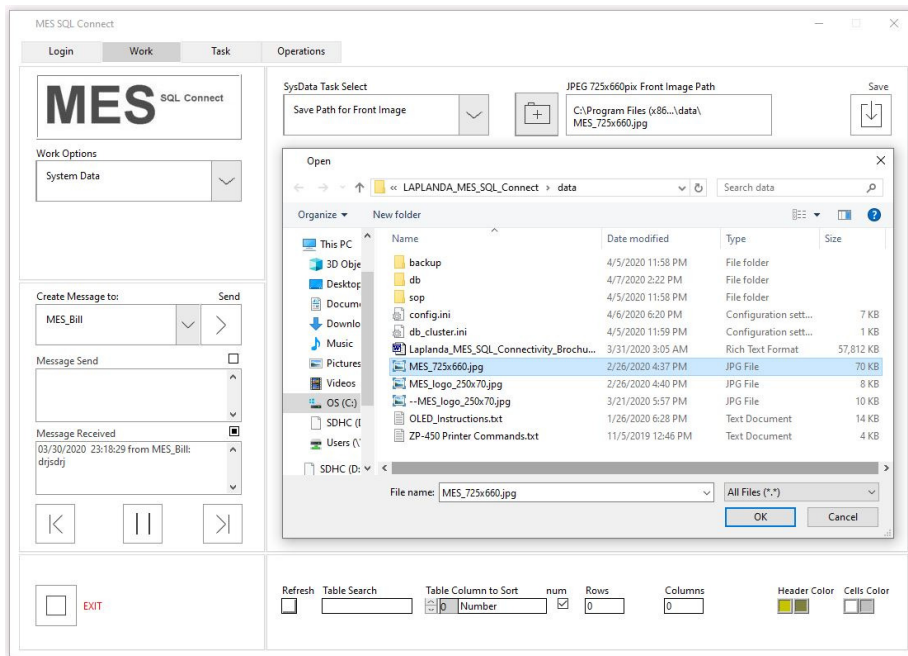
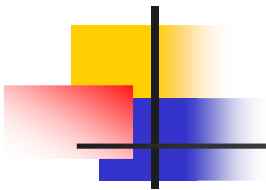
Set path to your own logo (left upper image window).  
Save.

NOTE: Logo window formatted and accepts the Image size  
JPEG 250x70 pix.

NOTE: The path is saving to the "config.ini" file located in root  
directory "Program/data/config.ini".

NOTE: Some most critical data is encrypted to prevent any  
change by non qualified User.

Continue...



## Work: Work Options: System Data SysData Task Select: Save Path for Front Image

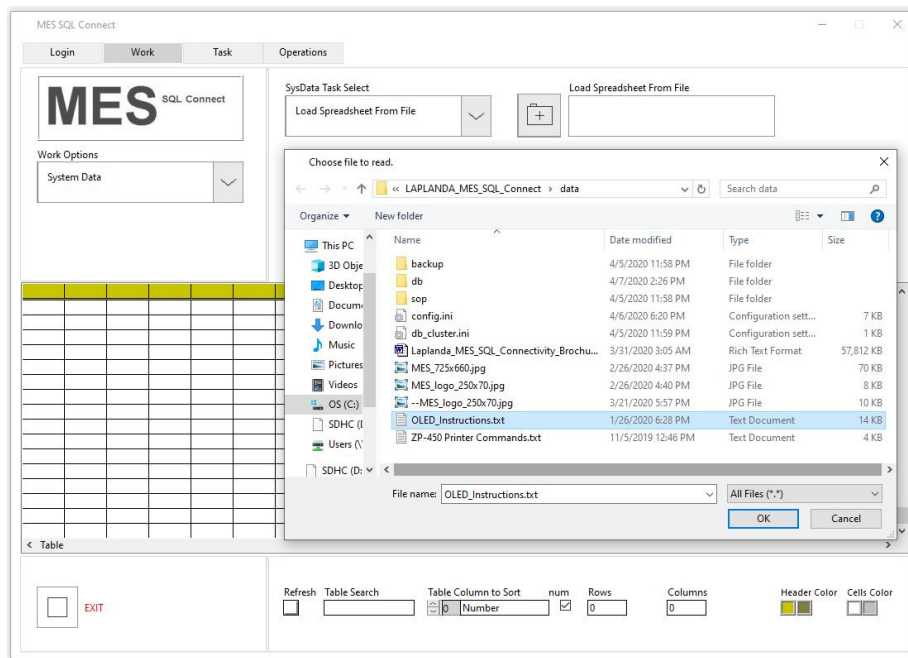
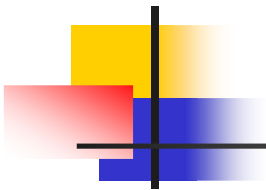
Set path to your own Front Image (center image window).  
Save.

NOTE: Front Image window formatted and accepts the Image  
size JPEG 725x660 pix.

NOTE: The path is saving to the "config.ini" file located in root  
directory "Program/data/config.ini"

NOTE: Some most critical data is encrypted to prevent any  
change by non qualified User.

Continue...



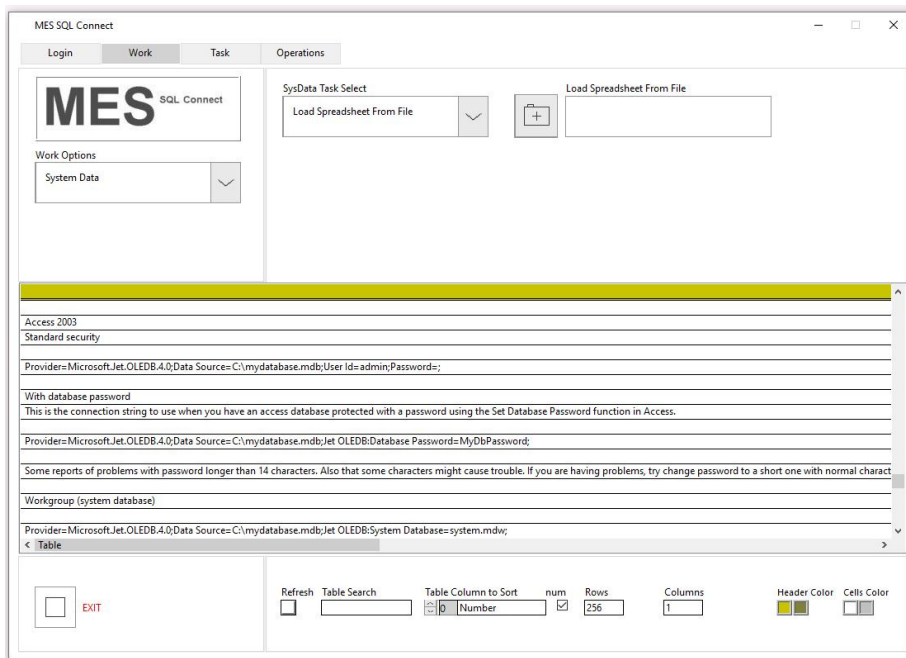
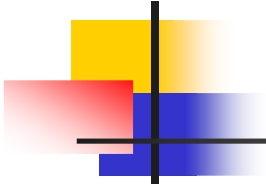
## Work: Work Options: System Data SysData Task Select: Load Spreadsheet From File

Load to the Program Table any spreadsheet file. Choose file. OK

### Supported Formats of Spreadsheets

Following is a list of common spreadsheet file formats along with their file extensions.

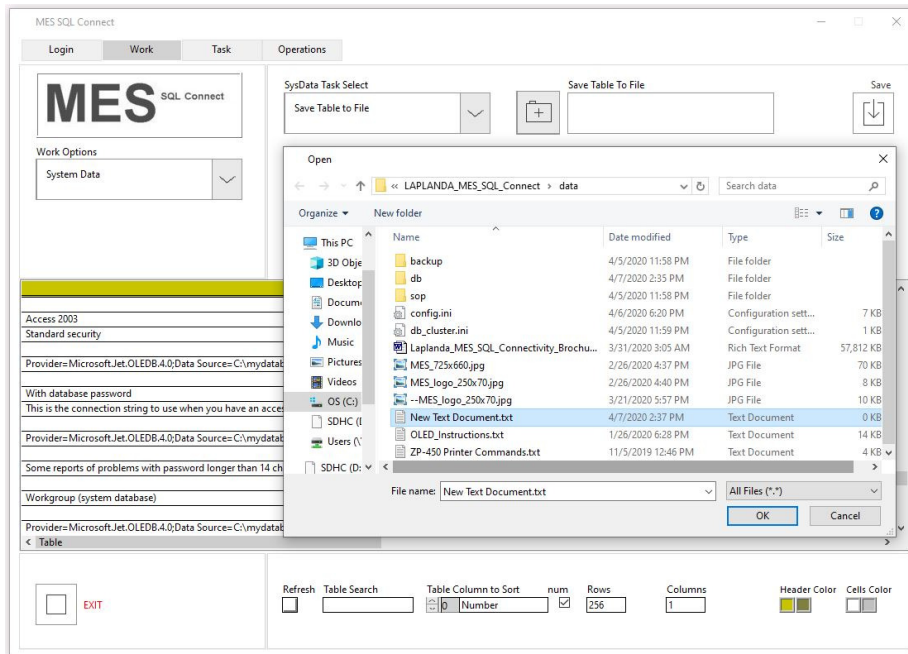
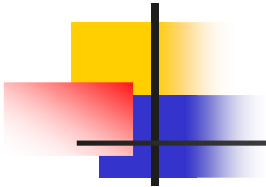
File Extension	File Format
CSV☞	Comma Separated Values File
DIF☞	Microsoft Data Interchange Format
ODS☞	OpenDocument Spreadsheet
OTS	OpenDocument Spreadsheet Template
TSV☞	Tab Separated Values File
XLMM☞	Microsoft Excel Macro File
XL5☞	Microsoft Excel Binary File Format
XL5B☞	Microsoft Excel Binary Spreadsheet File
XL5M☞	Microsoft Excel Open XML Macro-Enabled Spreadsheet
XL5X☞	Microsoft Excel Open XML Spreadsheet
XLTM☞	Microsoft Excel Template File
XLTM☞	Microsoft Excel Open XML Macro-Enabled Spreadsheet Template
XLTX☞	Microsoft Excel Open XML Spreadsheet Template



## Work: Work Options: System Data SysData Task Select: Load Spreadsheet From File

Oled\_Instruction.txt file is loaded to the Program Table.

Continue...

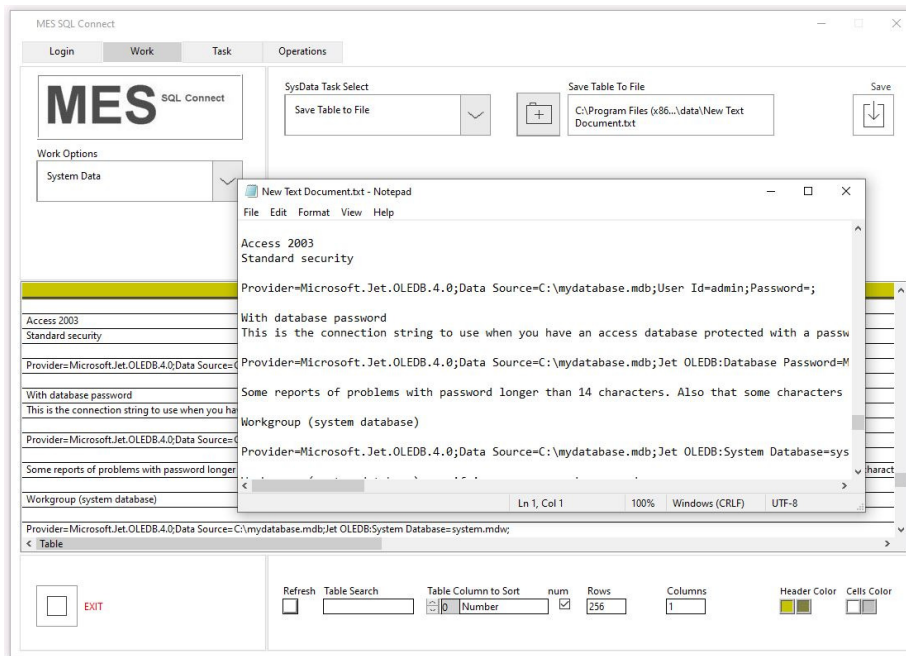


## Work: Work Options: System Data SysData Task Select: Save Spreadsheet From File

Create "New Text Document.txt." Save Table.

Continue...

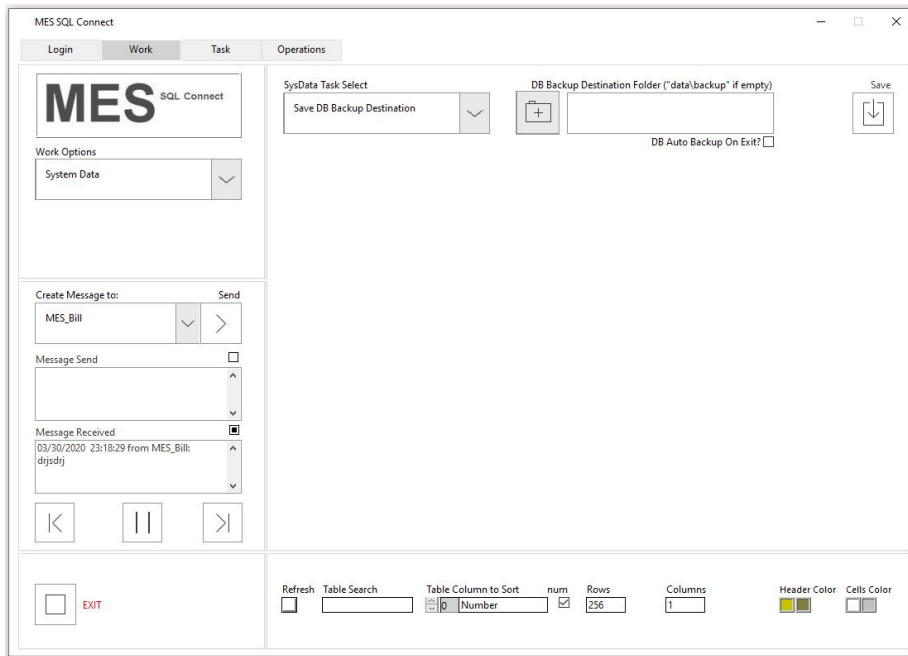
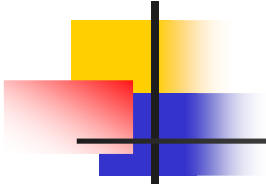




## Work: Work Options: System Data SysData Task Select: Save Spreadsheet From File

New Text Document.txt saved.

Continue...



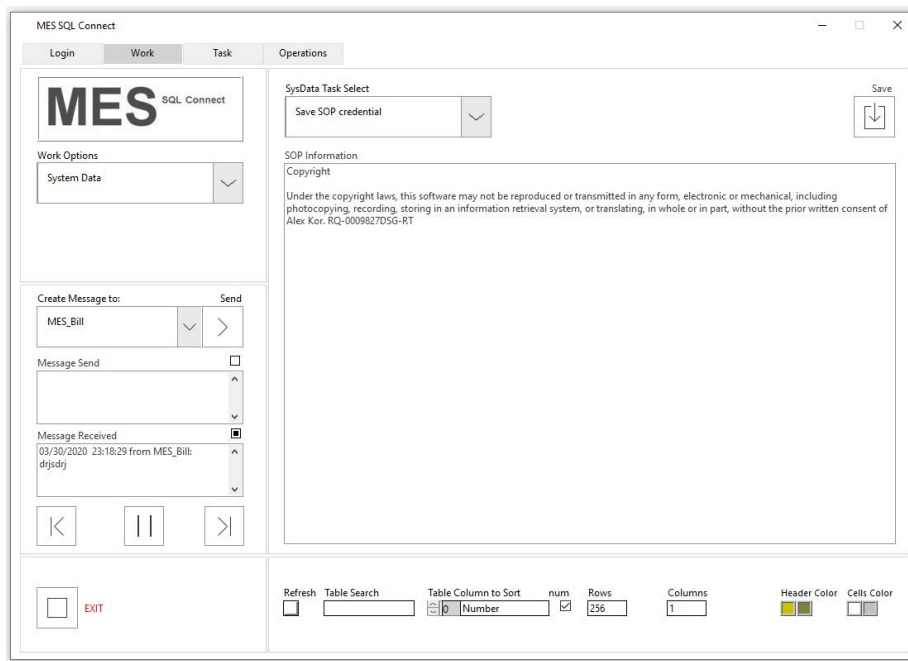
## Work: Work Options: System Data SysData Task Select: Save DB Backup Destination

Check "DB Backup On Exit?" box if a Database backup in ZIP file format required.

Save the "DB Backup Destination Folder" path.

NOTE: If "DB Backup Destination Folder" is empty, the Default destination is "Program\data/backup" directory.

Continue...

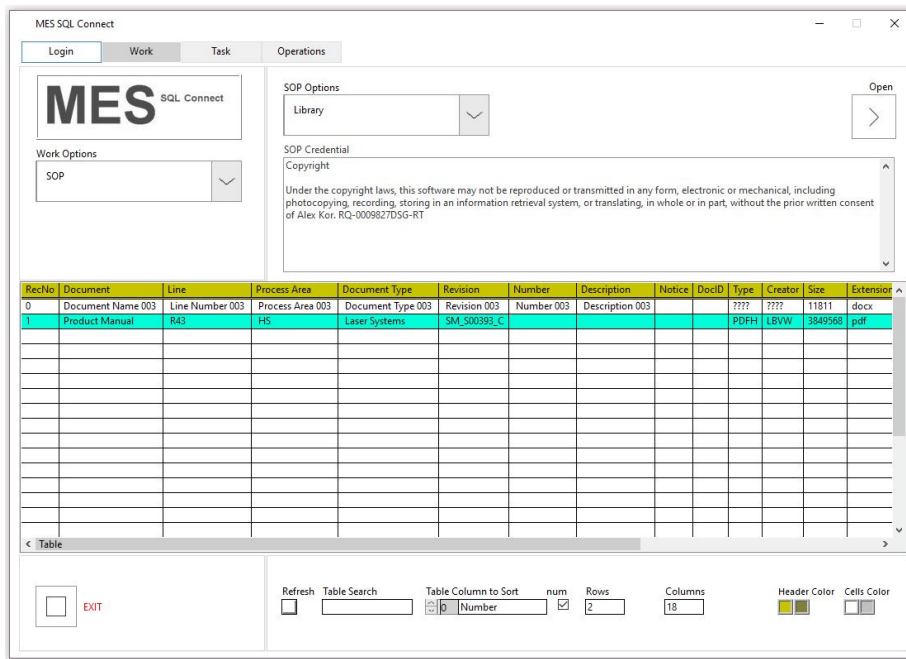


## Work: Work Options: System Data SysData Task Select: Save SOP credential

Save Company proprietary notice.

NOTE: SOP Credential will arise at "Work: Work Options/SOP" Tab.

Continue...

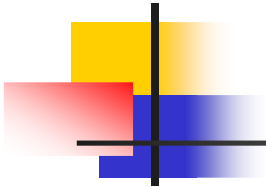


## Work: Work Options: SOP

Company proprietary notice.

NOTE: "SOP Credential" will arise at "Work: Work Options/SOP" Tab.  
 NOTE: Settings of "SOP Credential" is in " Work: Work Options; SysData Task Select: Save SOP credential"

Continue...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

SysData Task Select  
Users Password and Access

Save

Work Options  
System Data

User Name	Password	First and Last Name	Department	Function	Key	Login	Work Structure	Work DB Query	Work Forms	Work Inventory	Work Production	Work Man
MES_Bill	123	BillCoen	Office	CEO	Management	X	X	X	X	X	X	X
MES_Mary	123	MaryWinstead	Fab1	Epi	Engineer	X	X	X	X	X	X	X
MES_Elizabeth	123	ElizabethWarren	Production	MS1,MS2	Engineer	X	X	-	-	-	X	X
MES_John	123	JohnTurturo	Fab2	Epi	Engineer	-	-	X	X	X	X	-
MES_Ashley	123	AshleyMoss	Fab2	Epi	Engineer	-	-	-	-	-	-	-
MES_Brian	123	BrianLee	Sale	Relations,Test	Engineer	-	-	-	-	-	-	-
MES_Sidney	123	SydneyCrosby	Fab1	Epi	Technitan	-	-	-	-	-	-	-
MES_Natalya	123	NatalyaBailey	Production	MS3	Engineer	X	X	X	X	X	X	X
MES_Alex	123	AlexBouja	Production	MS4	Engineer	X	X	X	X	X	X	X
MES_Suzanne	123	SuzanneSanto	Fab2	Inspection	Engineer	-	-	-	-	-	-	-
MES_Leslie	123	LeslieJamison	Warehouse	Operations	Manager	X	X	X	X	X	X	X

< Table >

EXIT

Refresh  Table Search  Table Column to Sort  num  Rows  Columns  Header Color  Cells Color

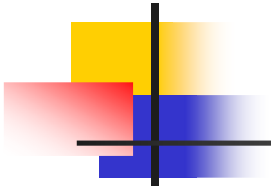
## Work: Work Options: System Data Sys Data Task Select: User Password and Access

Create and Save Company User Password and Access credential.

Table Administrative columns:

- User Name
- Password
- First and Last Name
- Department
- Function
- Key

Continue...



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

SysData Task Select  
Users Password and Access

Save

DB Query	Work Forms	Work Inventory	Work Production	Work Manage	Work Operations	Work System Data	Work SOP	Task Options	Task Request	Task Report	Task Archive	Operator
X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X
-	-	X	X	X	X	-	X	X	X	X	X	X
X	X	X	-	-	-	X	X	X	X	X	X	X
-	-	-	-	-	-	-	-	-	-	-	-	X
-	-	-	-	-	-	-	-	-	-	-	-	X
-	-	-	-	-	-	X	X	X	X	X	X	X
X	X	X	X	X	ffifuyufy	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X
-	-	-	-	-	-	-	-	-	-	-	-	X
X	X	X	X	X	X	Xfkgfk	tgxtdtdy	X	X	X	X	X

EXIT

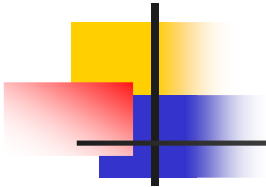
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

## Work: Work Options: System Data Sys Data Task Select: User Password and Access

Create and Save Company User Password and Access credential.

Table Access columns:

- Login
- Work Structure
- Work DB Query
- Work Forms
- Work Inventory
- Work Production
- Work Manage
- Work Operations
- Work System Data
- Work SOP
- Task Options
- Task Request
- Task Report
- Work System Data
- Work SOP
- TaskOptions
- Task Request
- Task Report
- Task Archive
- Operator



MES SQL Connect

Login Work Task Operations

MES SQL Connect

SysData Task Select  
Users Password and Access

Save

Work Options  
System Data

DB Query	Work Forms	Work Inventory	Work Production	Work Manage	Work Operations	Work System Data	Work SOP	Task Options	Task Request	Task Report	Task Archive	Operator
X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X
-	-	X	X	X	-	-	X	X	X	X	X	X
X	X	X	-	-	X	X	X	X	X	X	X	X
-	-	-	-	-	-	-	-	-	-	-	-	X
-	-	-	-	-	-	-	-	-	-	-	-	X
-	-	-	-	-	-	X	X	X	X	X	X	X
X	X	X	X	-	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X
-	-	-	-	-	-	-	-	-	-	-	-	X
X	X	X	X	X	X	X	X	X	X	X	X	X

EXIT

Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

## Work: Work Options: System Data Sys Data Task Select: User Password and Access

Create and Save Company User Password and Access credential.

NOTE: After "Save" all spaces will be eliminated by Database rules.

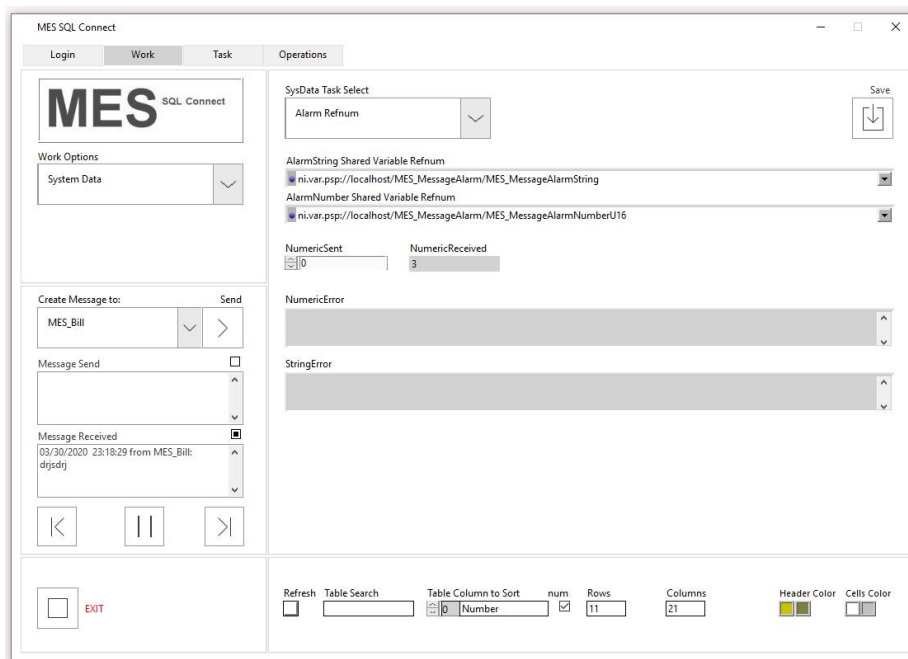
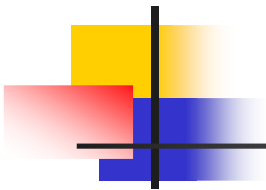
NOTE: After "Save" the correction of all typos will perform in the "Access columns":

- Any string containing "x" sign converts to "X" and indicates that this User has an access to the Function specified in the column.
- If the cell in "Access columns" does not have "x" character, this cell will be marked as "-" and User will NOT have an access to the Function, specified in this Column.

The information in "User Password and Access" Table will be encrypted and saved in "config.ini" file.

It is recommended to keep this "config.ini" file for each Users computer instead of to create the new credential.

Continue...

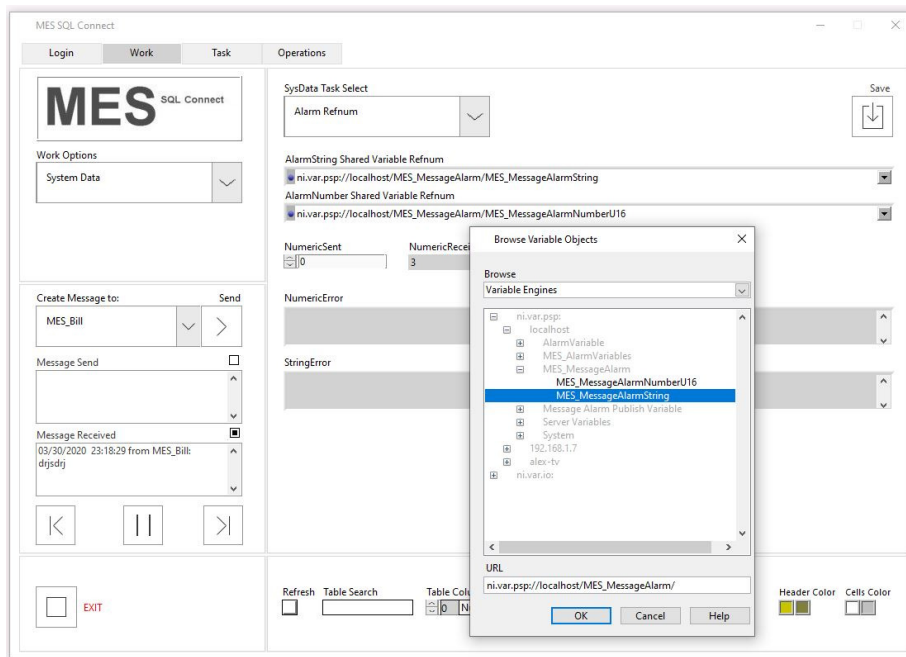
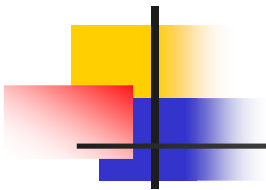


## Work: Work Options: System Data Sys Data Task Select: Alarm Refnum

After Program installation find in your Network and save the path to the Alarms.

Continue...

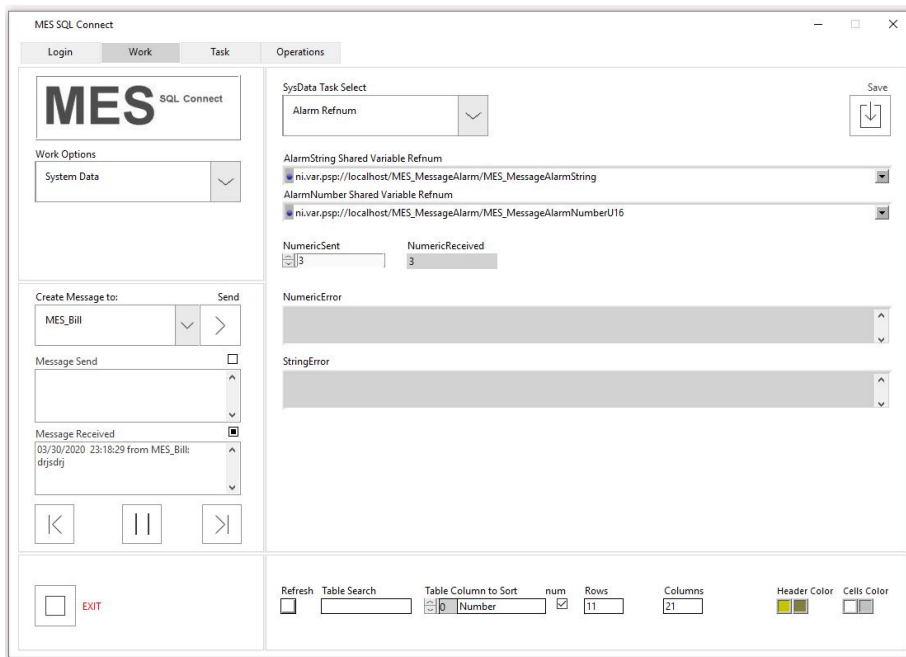
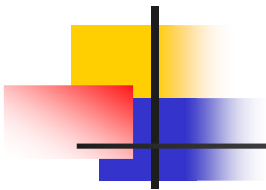




## Work: Work Options: System Data Sys Data Task Select: Alarm Refnum

After Program installation find in your Network and save the path to the Alarms.

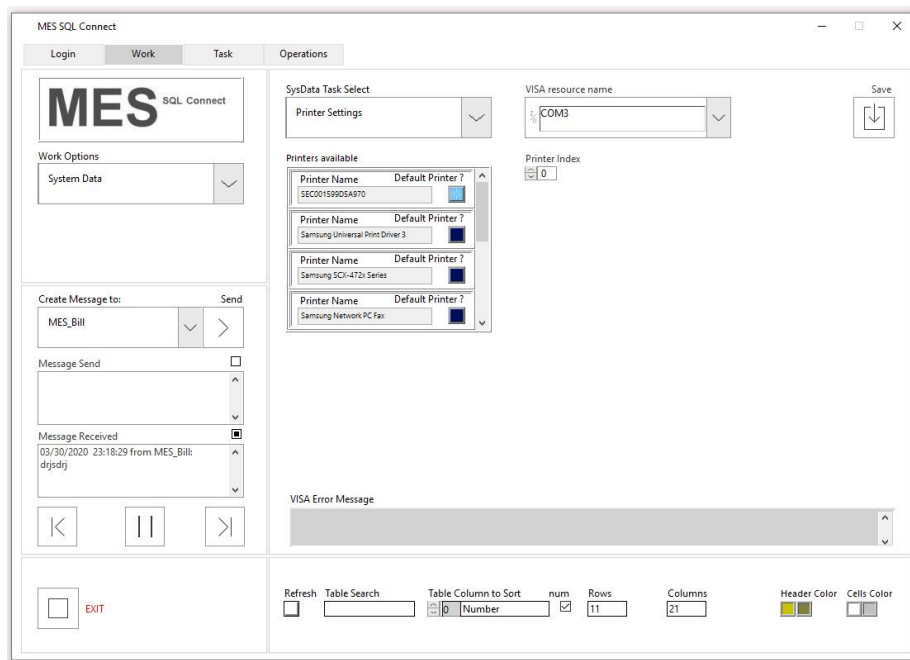
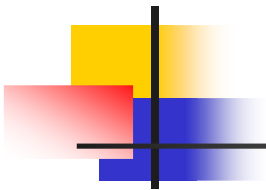
Continue...



## Work: Work Options: System Data Sys Data Task Select: Alarm Refnum

Test Network Numeric Variable by sending/receiving the Numeric Value.  
Test Network String Variable by sending/receiving the “Message Send”  
text.

Continue...



## Work: Work Options: System Data Sys Data Task Select: Printer Settings

Set the Default Printer. Save.

NOTE: ZP-450 printer is tested as a Main printed for Label and Barcode print. The script is adopted and used as a default. In case of connection ZP-450 printer locate the Port and save. The script will be arise for correction and change at this Tab. The samples of ZP-450 script is located in "ZP-450 Printer Commands.txt" file in the root directory "Program/data/".

Continue...



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

Create Message to: Send  
MES\_Bill

Message Send

Message Received  
05/30/2020 23:18:29 from MES\_Bill:  
djyrdj

EXIT

SysData Task Select  
Company Information

Save

Company Name  
Laplenda-USA

Company Address  
1085 Tasman Dr

Company City  
Sunnyvale

Company State  
CA

Company ZIP  
94089

Company Phone  
408-429-9233

Company WEB  
www.laplenda.com

Pay To:  
Laplenda-USA

Company Greetings  
Thank you for your business!

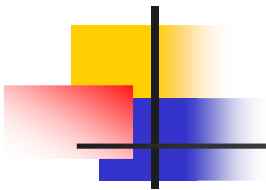
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color  
 Number 11 21

## Work: Work Options: System Data Sys Data Task Select: Company Information

Save the Company Information.

NOTE: This Company Information will be used upon the Forms creation and Manage.

Continue...



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

Create Message to: Send  
MES\_Bill

Message Send

Message Received  
09/30/2020 23:18:29 from MES\_Bill: dfgjrdj

EXIT

SysData Task Select  
Company Ship To

Save

Company ShipTo Name  
Laplande-USA

Company ShipTo Address  
1085 Tasman Dr

Company ShipTo City  
Sunnyvale

Company ShipTo State  
CA

Company ShipTo ZIP  
94089

Company ShipTo Phone  
408-429-9233

Company ShipTo Contact Name  
Alex Kor

Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color  
   Number  11  21

## Work: Work Options: System Data Sys Data Task Select: Company Ship To

Save the Company Ship To Information.

NOTE: This Company Ship To Information will be used upon the Forms creation and Manage.

Continue...



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

Create Message to: Send  
MES\_Bill

Message Send

Message Received  
03/30/2020 23:18:29 from MES\_Bill:  
drjpdjrj

EXIT

SysData Task Select  
Sales Tax

Save

Base State Sales Tax Rate (6%)  
6

Mandatory Local Tax Rate (1.25%)  
1.25

Local Tax Rate (Range 0.15%-3%)  
2

Total Tax %  
9.25

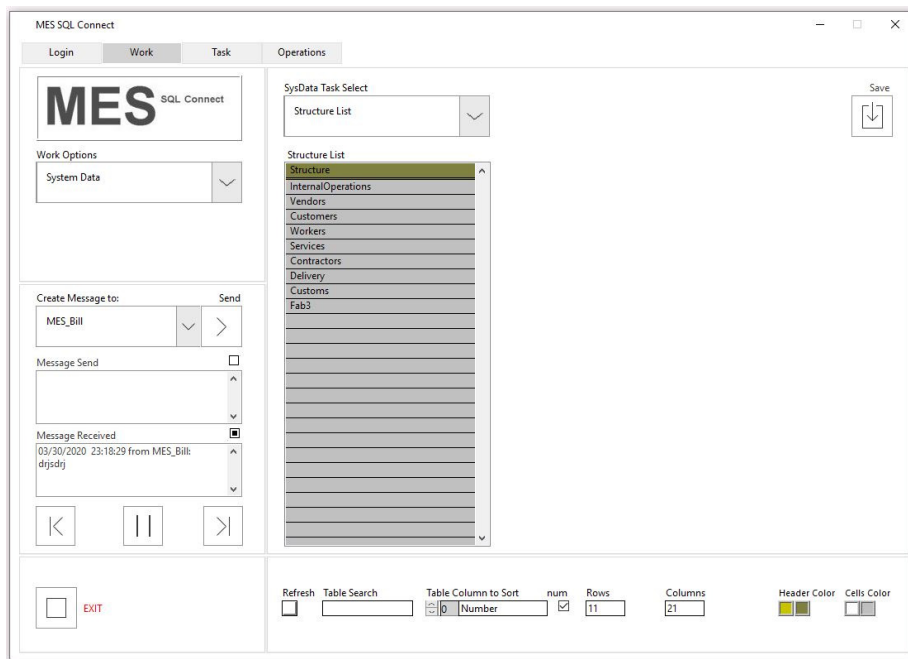
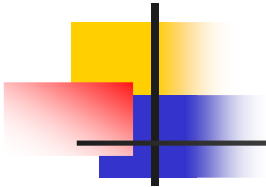
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color  
   Number  11 21

## Work: Work Options: System Data Sys Data Task Select: Company Ship To

Save Sales Tax.

NOTE: "Total Tax %" will be used upon the Forms creation and Manage.

Continue...



## Work: Work Options: System Data Sys Data Task Select: Structure List

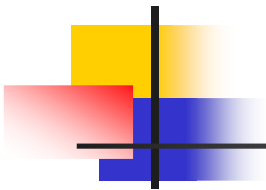
Create and Save “Structure List”.

“Structure List” collects a name of all your addressee involved in your business transaction. The sample is place in “Structure List” Table.

NOTE: “Structure List” names will be used as the Name of the Table in the Database, so it is critical to create the proper name string. For the convenience the typo correction is made during “Save” function. All spaces and not allowed characters will be eliminated.

SUGGESTION: Use this Tab for creation of all Company’s Vendors, Partners, Customs, Contractors, Employees, Users of this Program, Internal and External documents, assets, liability, monetary properties, real estate and etc.

This “Structure List” is using in “Work: Work Option: Structure; Forms; Inventory and Production” Tabs.



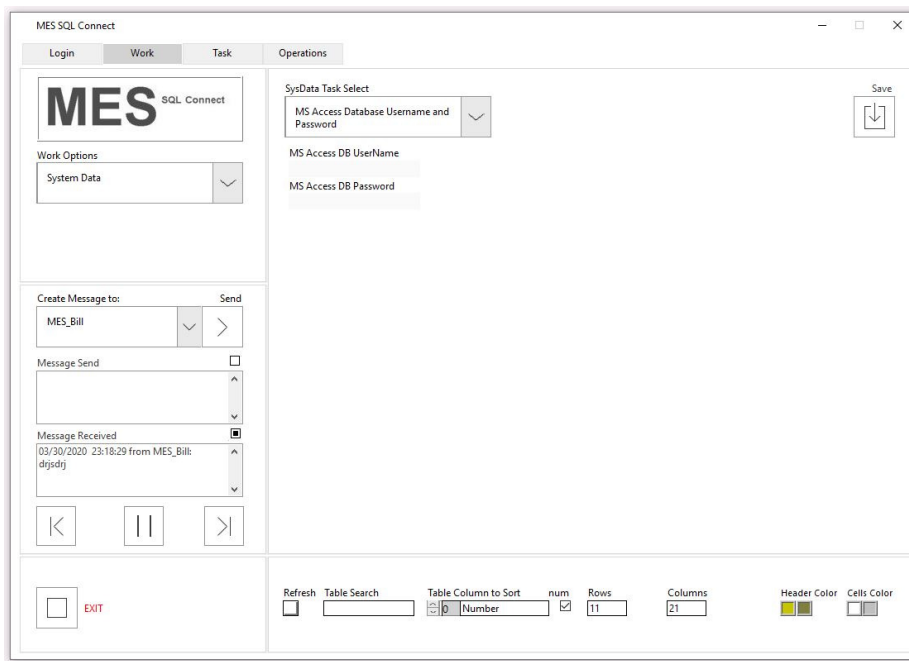
## Work: Work Options: System Data Sys Data Task Select: Task Print Report

Create and Save “required values.

This “Structure List” is using in “Work: Work Option: Forms; Inventory; Production; Task; Operation; SOP” Tabs.

Continue...





## Work: Work Options: System Data

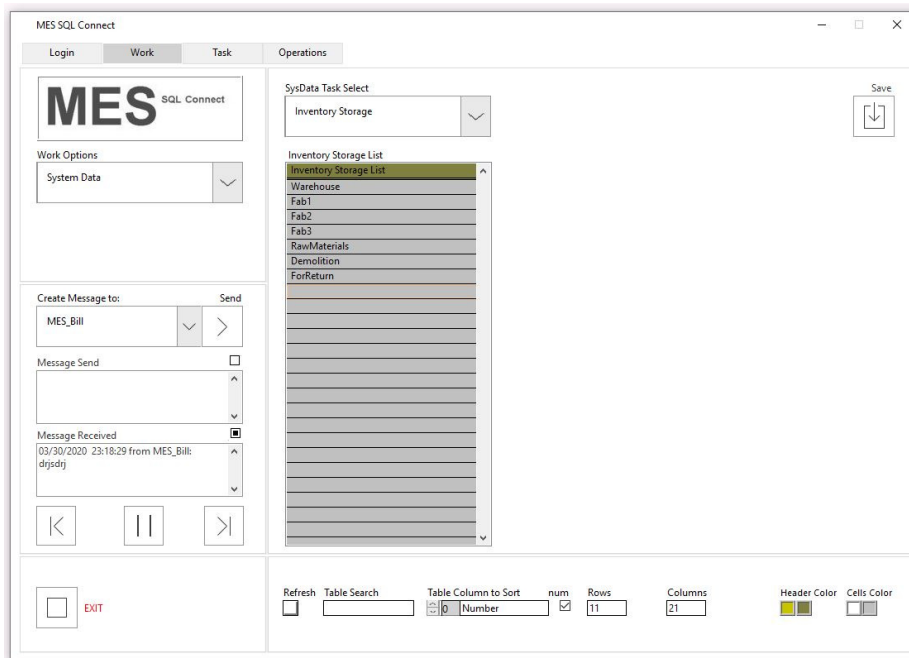
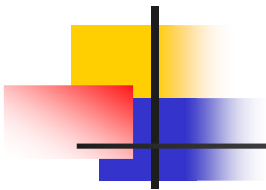
### Sys Data Task Select:

### MS Access Database Username and Password

Create and Save “MS Access DB UserName” and “MS Access DB Password”. **If your .mdb file is not encrypted leave BLANK!**

NOTE: This settings are necessary, if your MS Access Database protected by MS Access Credentials. This is an option of MS Access Database and NOT a Function of this Program. Learn how establish the User Name and Password for MS Access Database file at MS WEB pages. Use this settings ONLY if you already established the User Name and Password inside the .mdb file.

NOTE: The sample database for this Program is protected by Password. This function is different from encryption noted above. The sample DB “db\_1.mdb” file has a password “522577”. This Password is a property of MS Access file and can not be changed using this Program. The sample DB file Password can be changed inside of MS Access DB file. This Password is using in Instruction that is saving during this Program configuration under the “Admin” privileges. Admin passford is fixed on low programming level and can not be changed, until you will request the proprietary license for this Program. The “Admin” password is “522577”.



## Work: Work Options: System Data Sys Data Task Select: Inventory Storage

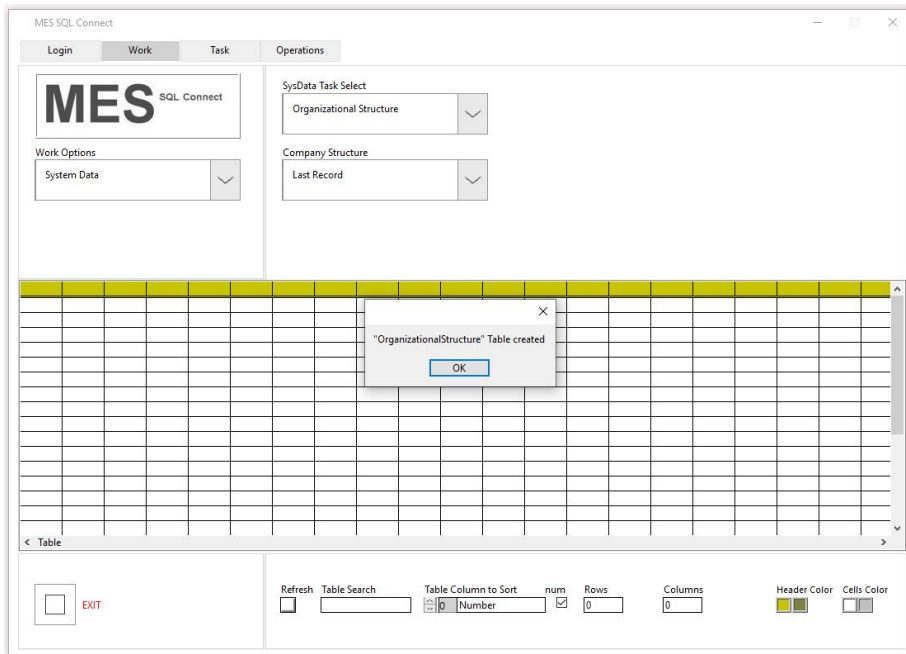
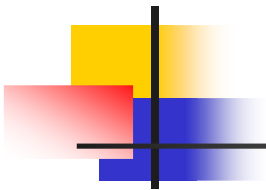
Create and Save “Inventory Storage List”.

“Inventory Storage List” is a list of places where your assets are located. SUGGESTION: The virtual location names should be correlated with the actual physical storage name for your convenience.

NOTE: “Inventory Storage List” names will be used as the Name of the Table in the Database, so it is critical to create the proper name string. For the convenience the typo correction is made during “Save” function. All spaces and not allowed characters will be eliminated.

SUGGESTION: Use this Tab for creation the places name of all assets of your Company. The sample of the Storages shows in this sample Program “Inventory Storage List”.

This “Inventory Storage List” is using in “Work: Work Option: Forms; Inventory and Production” Tabs.



## Work: Work Options: System Data SysData Select: Organizational Structure Company Structure: Last Record

This Option creates and store the Company Organizational Structure information.

DIALOG: "OperationalStructure" Table Created  
NOTE: All Tables in Database are creating automatically  
NOTE: "Last Record" means the collection just last saved Organizational Structure List.

Continue...



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

SysData Task Select  
Organizational Structure

Company Structure  
Last Record

Record No	Department	Function	Managerial	Report To	SOP
1	Office	CEO	Transfer Production Department	Board	Senior level sales executive focused on logo acquisition. The executive is responsible for leading end...
1	Fab1	Epi	Bookkeeper	CEO	Operate industrial metrology software and hardware
1	Production	MS1,MS2	Sr. Engineer	Transfer Manager	Interpret engineering drawings, procedures and CAD files to oversee alignment operations
1	Fab2	Epi	Engineer	Fab Manager	Create and maintain digital assets necessary for alignment operations
1	Fab2	Epi	Engineer, Fab Manager	CEO	Be responsible for alignment planning, data preparation, review, analysis, and troubleshooting
1	Sale	Relations, Test	Operator	Transfer Manager	Develop novel approaches to new and ongoing alignment tasks
1	Fab1	Epi	Sr. Engineer	Transfer Manager	Participate in problem solving and corrective action
1	Production	MS3	Technician	Fab Manager	Write and update alignment procedures and train technicians to perform them
1	Production	MS4	Engineer, Transfer Manager	CEO	Oversee alignment lead technicians in the execution of planned operations.
1	Fab2	Inspection	Engineer	Fab Manager	Ensure that all metrology equipment receives regular maintenance and stays in working order
1	Warehouse	Operations	Operator	Transfer Manager	Ensure that assembly jigs, their components, and required tools remain organized

< Table >

EXIT

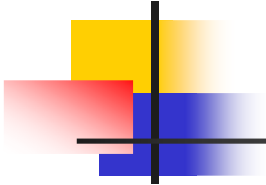
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

## Work: Work Options: System Data SysData Select: Organizational Structure Company Structure: Last Record

Create the Organizational rules and policies.  
NOTE: "Record No" is creating automatically.  
NOTE: Before creating "Organizational Structure" record, create the "User Password and Acces", see Login and Messages Guide. The "Department" and "Function" columns are copying directly from "User and Access" Table.

To save a record:  
Pick a line.  
Print.

Continue...



MES\_Bill SOP



Record	Value
Number	1
Date and Time	04/06/2020 12:34:37
Assigned By	MES_Bill
Department	Office
Function	CEO
Managerial	Transfer Production Department
Report To	Board
SOP	Senior level sales executive focused on logo acquisition. The executive is responsible for leading end-to-end sales processes that result in profitable revenue.
Note	Excellent verbal and written communication skills

MES\_SQL\_Connectivity Report Generation

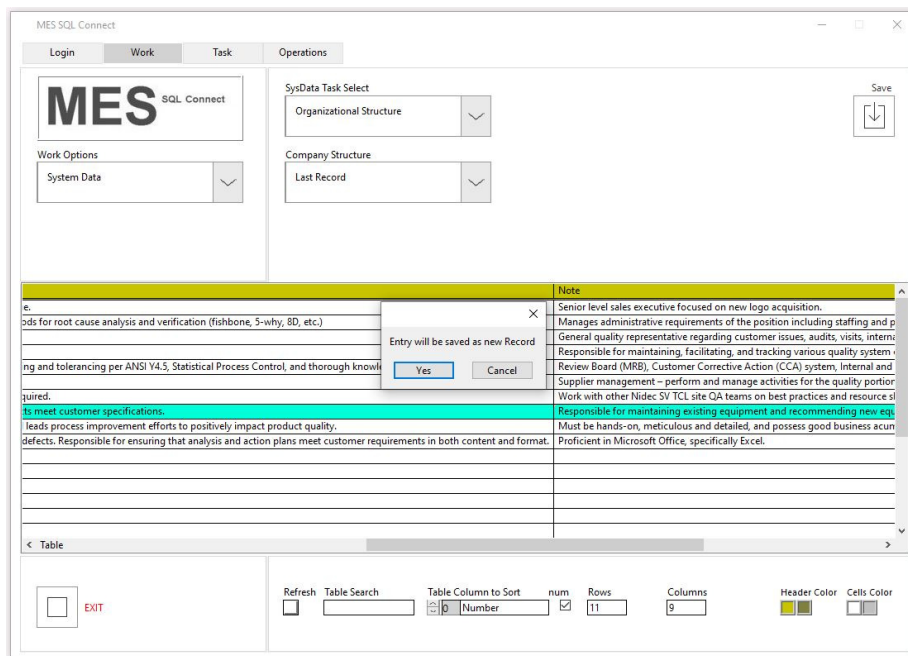
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Print: SOP of taken Department and Function

Report" Tag is printed as HTML in browser.  
This Tag can be saved or printed using existed peripheral.

Return to Program...



## Work: Work Options: System Data SysData Select: Organizational Structure Company Structure: Last Record

When Record is printed, the “Save” function becomes available.

Save.

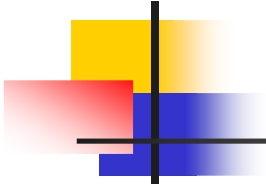
DIALOG: Entry will be saved as new record.

YES

NOTE: The Last record is a last saved record.

NOTE. The record is saving as a whole Organization Structure list of records.

Continue...



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

SysData Task Select  
Organizational Structure

Company Structure  
All Records

Record No	Department	Function	Managerial	Report To	SOP
3	Fab1	Epi	Operator	Transfer Manager	Strong communication (verbal and written English), organization, and time management skills require
3	Production	MS3	Engineer, Transfer Manager	CEO	Manages Quality Assurance for US operation and is responsible for ensuring that delivered products m
3	Production	MS4	Technitian	Transfer Manager	Oversees and directs incoming, outgoing, and in-process quality assurance activities. Initiates and lead
3	Fab2	Inspection	Sr. Engineer	Transfer Manager	Leads teams performing root cause analysis on internal defects and customer returns or reported defec
3	Warehouse	Operations	Tehnitian	Transfer Manager	Ability to work in a fast-paced environment and interact with customers and suppliers as needed
4	Production	MS1,MS2	Bookkeeper	CEO	Experience communicating analysis results and action plans directly with customers
4	Fab2	Epi	Engineer, Fab Manager	CEO	Ability to read and interpret engineering drawings and electrical schematics
4	Fab2	Epi	Inspector	Fab Manager	Training in inspection techniques, quality standards for solder connections, geometric dimensioning a
4	Sale	Relations,Text	Engineer	Fab Manager	Must be hands-on, meticulous and detailed, and possess good business acumen.
4	Fab1	Epi	Operator	Transfer Manager	Strong communication (verbal and written English), organization, and time management skills require
4	Production	MS3	Engineer, Transfer Manager	CEO	Manages Quality Assurance for US operation and is responsible for ensuring that delivered products m
4	Production	MS4	Technitian	Transfer Manager	Oversees and directs incoming, outgoing, and in-process quality assurance activities. Initiates and lead
4	Fab2	Inspection	Sr. Engineer	Transfer Manager	Leads teams performing root cause analysis on internal defects and customer returns or reported defec
4	Warehouse	Operations	Tehnitian	Transfer Manager	Ability to work in a fast-paced environment and interact with customers and suppliers as needed
4	Office	CEO	Company	Board	The executive is responsible for leading end-to-end sales processes that result in profitable revenue.
4	Fab1	Epi	Engineer	Engineer, Fab Manager	Practioner of contemporary Quality Management practices and structured problem solving methods fr

EXIT

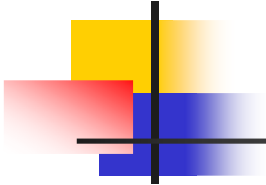
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

Record No 44 9

## Work: Work Options: System Data SysData Select: Organizational Structure Company Structure: All Records

NOTE: To change the “Organizational Structure” record is possible only from “Company Structure: Last Record”.  
NOTE: Maximum allowed quantity of the characters in any cell is 250

Continue...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options: Manage

Manage Options: Manage User Log

Manage User Log: LogUserAll

TransactionID	TransactionName	TransactionDateTime																	
165	MES_Suzanne-Login	03/30/2020 20:40:08																	
166	MES_Suzanne-Operations Started	03/30/2020 20:40:08																	
167	MES_Bill-Operations Report and Message sent	03/30/2020 20:40:23																	
168	MES_Suzanne-LogOut	03/30/2020 20:41:40																	
169	MES_Bill-Login	03/30/2020 20:41:46																	
170	-LogOut	03/30/2020 22:20:00																	
171	MES_Bill-Login	03/30/2020 22:28:02																	
172	MES_Bill-Message To: MES_Bill 03/30/2020 22:28:06	03/30/2020 22:28:06																	
210	MES_Bill-Login	04/06/2020 13:18:18																	
213	MES_Bill-Login	04/06/2020 13:24:08																	
214	MES_Bill-Row delete query	04/06/2020 13:24:30																	
215	MES_Bill-Row delete query	04/06/2020 13:24:36																	
216	MES_Bill-Table "LogUser" deleted	04/06/2020 13:24:59																	
217	MES_Bill-"OrganizationalStructure" new record	04/06/2020 13:25:52																	
218	MES_Bill-Login	04/06/2020 13:28:20																	

Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

EXIT

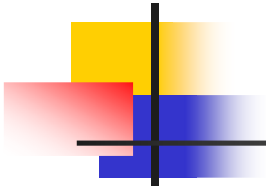
Work: Work Options: Manage  
 Manage Options: Manage User Log  
 Manage User Log: LogUserAll

All changes in "Organizational Structure" records are saving in User Log and UserAll Log

Pick a line.  
 Print.

Continue...





### MES\_Bill Report

**MES** SQL Connect

Column	Value
Transaction ID	217
Transaction Name	MES_Bill-"OrganizationalStructure" new record
Transaction Time	04/06/2020 13:25:52
Transaction Made By	UserAll

MES\_SQL\_Connectivity Report Generation

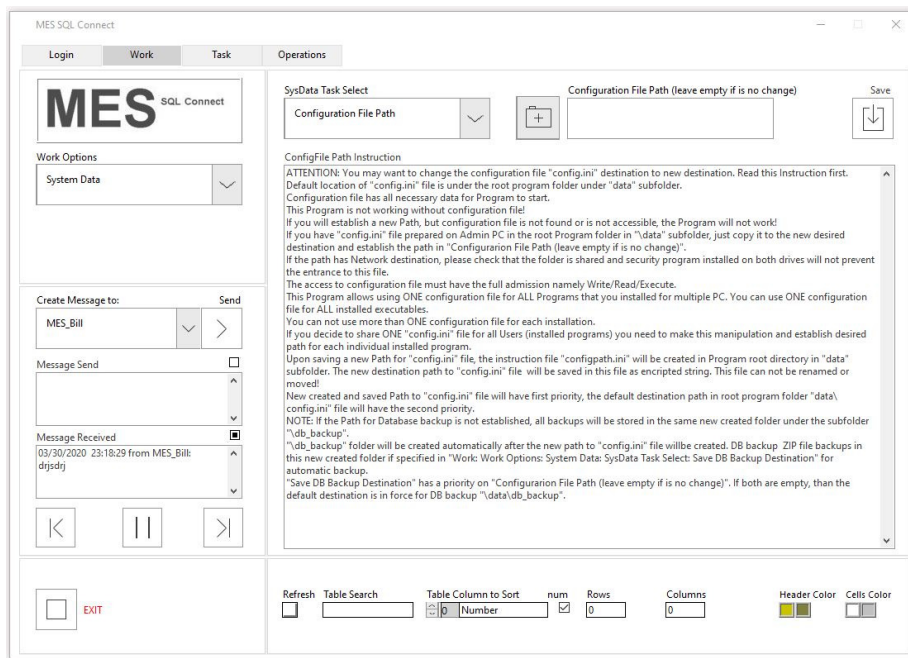
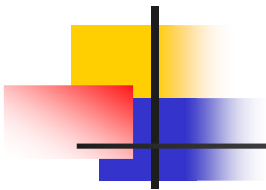
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## Print: Log Report

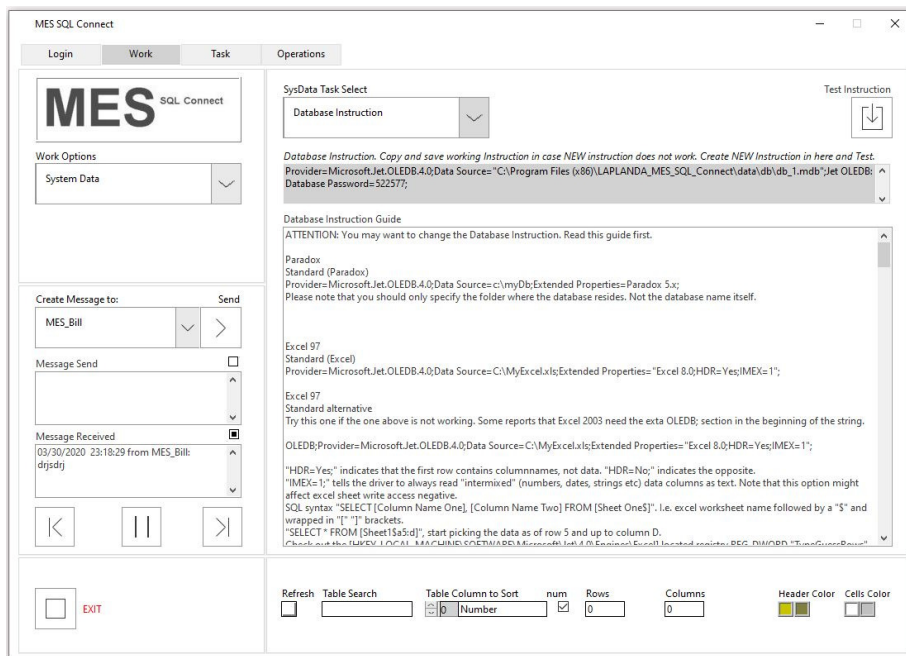
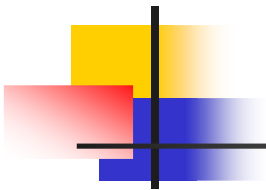
Report" Tag is printed as HTML in browser.  
This Tag can be saved or printed using existed peripheral.

Return to Program...



## Work: Work Options: System Data SysData Select: Configuration File Path

Here is an option to establish one path to single “config.ini” file for all installations.  
Configuration file has all necessary data for Program to start.



## Work: Work Options: System Data SysData Select: Database Instruction

Here is an option to establish NEW Instruction.  
The Instruction is saving as an encryption to "config.ini" file.  
In case ONE "config.ini" file is using for multiple installations, the  
Instruction will be in force for all these installations.



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

Work Options  
System Data

SysData Task Select  
Database Information

Show

Table	Column	Type	Size							
	imagedata	Binary	1073741823							
	colortable	Binary	1073741823							
	width	Long (32)	4							
	height	Long (32)	4							
	depth	Long (32)	4							
	DateTimeID	String	100							
	AcceptedBy	String	100							
FormInvoiceDetails	DocNumber	String	100							
	BillFromNameID	String	250							
	BillFromAddress	String	250							
	BillFromCity	String	250							
	BillFromState	String	100							
	BillFromZIP	String	100							
	BillFromContact	String	250							
	BillToNameID	String	250							
	BillToAddress	String	250							

EXIT

Refresh  Table Search  Table Column to Sort  num  Rows  Columns  Header Color  Cells Color

## Work: Work Options: System Data SysData Select: Database Information

“Show” Database Information